



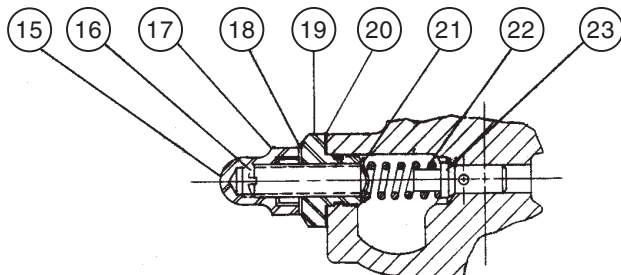
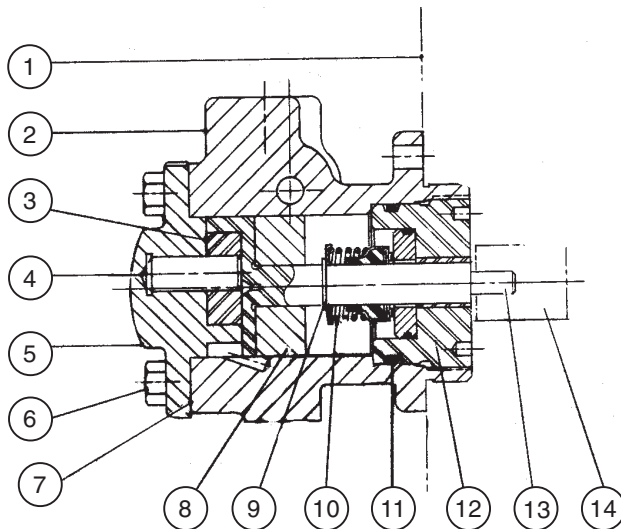
TS3 GEAR PUMP & MOTOR

3 GPM PUMP

FOR TRANS-O-FILTER SYSTEMS

Price Code Number 44-0402

Refer to Bulletin O-104, Operation and Service Guide O-200 and Master Price List F-800.



Section through relief valve

| ITEM | DESCRIPTION | PART NO. |
|------|--|---|
| 1 | Motor only: (not shown) 1/3 HP 115-230/1/60 TEFC 1725 RPM (std) 1/3 HP 115-230/1/50 TEFC 1425 RPM 1/3 HP 230-460/3/60 TEFC 1725 RPM 1/3 HP 115-230/1/60 Exp. proof 1725 RPM 1/3 HP 230-460/3/60 Exp. proof 1725 RPM | 44-0433 44-0386 44-0446 44-0090 44-0091 |
| 2 | Housing | 44-0406A |
| 3 | Idler | 44-0405A |
| 4 | Idler pin | 44-0438 |
| 5 | Cover | 44-0435 |
| 6 | Hex head cap screw, 1/4"-20NC2 x 5/8" long (8 req'd) | 44-0050 |
| 7 | Gasket, .005 | 44-0051 |
| 8 | Housing bushing | 44-0052 |
| 9 | Retaining ring | 44-0053 |
| 10 | Mechanical seal- Buna N (standard) Mechanical seal- Viton® | 44-0422 44-0424 |
| 11 | "O"-ring- Buna N (standard) "O"-ring- Viton | 44-0423 44-0421 |
| 12 | Housing plug assembly | 44-0407 |
| 13 | Rotor | 44-0404A |
| 14 | Coupling Complete pump only - Buna N | 44-0425 44-0402A |
| 15 | Valve cap cover | 44-0054 |
| 16 | Relief valve adjustment screw 5/16"-18NC2 x 1-3/8" long | 44-0055 |
| 17 | Special nut | 44-0056 |
| 18 | Valve cap cover gasket | 44-0057 |
| 19 | Valve cap | 44-0445 |
| 20 | Valve cap gasket | 44-0058 |
| 21 | Spring retainer | 44-0059 |
| 22* | Relief valve adjustment spring, 35-55 PSI | 44-0060 |
| 23 | Valve plunger | 44-0061 |

*NOTE: Pumps are set at factory. Field adjustment after repair is required.

