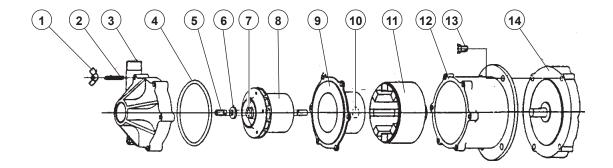




SERIES 'D' MAGNETIC-COUPLED PUMP & MOTOR

MODELS: 1½ x 1 MPGR

1½ x 1 MSGR 1½ x 1 MKGC Refer to Bulletin P-504, Operation and Service Guide O-190.



IMPELLER DIAMETER vs SPECIFIC GRAVITY

Diameter of the impellers supplied on all Series 'D' pumps are designed for use on water-like liquids. Liquid which has a higher specific gravity can be pumped if:

- #1. The outlet flow is restricted so the impeller magnet stays in synchronization with the drive magnet, or
- #2. The restriction from a filter or other head loss is sufficient to keep the impeller magnet in synchronization, or
- #3. The overall diameter of the impeller is reduced according to the following table.

SPECIFIC GRAVITY

	1.0 to 1.1	1.1 to 1.3	1.3 to 1.5	1.5 to 1.7	1.7 to 1.9	1.9 to 2.0		
	IMPELLER DIAMETER (inches)							
60 Hz	Std 3-3/4	3-5/8	3-1/2	3-3/8	3-1/4	3-1/8		
50 Hz	95 '	95.2 mm (3-3/4 in) std.			88.9 mm (3-1/2)			

Add Price Code No. 48-0200 for trimming impeller diameter. Specify impeller part number and diameter.

BOX "A"

FOR FILTRATION SYSTEMS WITHOUT FLOW CONTROL VALVE

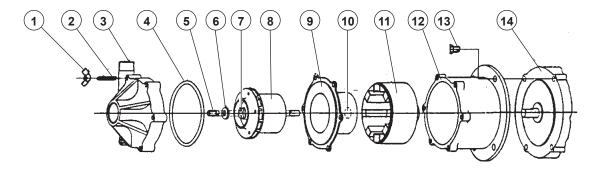
3-5/8" diameter impeller is standard Add Part No. 48-0200

Registered trademarks: Ryton - Phillips Chemical, Teflon - DuPont

Viton - DuPont Dow Elastomers.

		MODEL		
ITEM	DESCRIPTION	MPGR MKGC	MSGR	
		PART NU	MBERS	
1	Wing nuts, 1/4"-20 - stainless steel (6 req'd)	11-0101		
2	Housing studs, ½"-20 x 2¼" lg stn. steel (6 req'd)	44-05	44-0592	
3	Pump casing, - polypropylene - glass filled - stainless steel	44-0586	- 44-0570	
	- PVDF - carbon filled	44-1222	-	
4 1	"O"- ring - Viton [®] (standard) - Teflon [®] - EPDM	44-0596 44-0569 22-0847		
5	Shaft - ceramic (std) - stainless steel	44-05	87 44-0571	
6	Front thrust washer - ceramic (std) - Hastelloy C	44-05 44-05		
7 4	Bushing - Ryton® (must be factory installed) - Chemic (MICA/TFE) - Carbon	44-0549 44-0568A 44-0589		
See Box "A"	Impeller magnet assembly, w/Ryton bushing, standard (MPGR) w/carbon bushing (MPGC) w/Chemic bushing (MPGK) Impeller magnet assembly, stainless steel w/ Ryton bushing, standard (MSGR) w/carbon bushing (MSGC) w/Chemic bushing (MSGK) Impeller magnet assembly, PVDF w/carbon bushing, standard (MKGC) w/Chemic bushing (MKGK)	44-0556 44-0590A 44-0597A — — — — 44-1223 44-1223A	- - - 44-0574 44-0573 44-0575A	

- ¹ Recommended Spare Parts. Include Model No. when ordering parts.
- For pumps built after 4/92 which have a molded-in Item 10. Check impeller for free fit /running over thrust washer boss. The inside diameter of the counter bore in the rear of the impeller should be .750 in(19mm).
- 3 Not required for parts manufactured after 4/92.
- ⁴ Replacement Ryton and Chemic bushings must be field or factory installed in impeller and then reamed to .375".



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		MODEL		
ITEM	DESCRIPTION	MPGR MKGC	MSGR	
		PART NUMBERS		
9 1	Impeller magnet liner, w/ thrust washer - Ryton - glass filled - stainless steel - PVDF - carbon filled	44-0599 - 44-1221	_ 44-0577 _	
10 ³	Rear thrust washer, porcelain	44-0567	_	
11	Drive magnet assy.	44-0508		
12	Motor connecting bracket	44-0595		
13	Motor screws (4 reg'd)	11-0371		
14	Motor & cord 3/4 HP TEFC 115/230/1/50-60 208-230-460/3/50-60 1 HP EXP 115/230/1/50-60 230-460/3/50-60	44-0583-1 44-0583C 44-0593 44-0593C		
15	Wet end assembly (Includes Items #1, 2, 3, 4, 5, 6, 8, 9) MPGR MPGC MPGK MSGR MSGC MSGK MKGC MKGK Pump only (Complete without motor)	44-7450 44-7451 44-7452 - - - - 44-7456 44-7457	- - - 44-7453 44-7454 44-7455 - -	
16	- MPGR - MKGC -MSGR - For Chemic bushing add '-K' to Price Code No For carbon bushing add '-L' to Price Code No.	44-0582 44-6111 –	- - 44-0580	